NAPANEE
DUTCH KITCHENET
Built Like Fine Furniture

Specially designed unit systems
for all types of buildings.

Manufactured by COPPES BROS. & ZOOK
Nappanee, Indiana
The Napanee Line

The present line of Napanee merchandise is the outgrowth of forty-nine years of manufacturing experience. Our aim, over this period of years, has been to produce high-class merchandise. At no time have we sacrificed quality for price. For these reasons we have established an enviable reputation as manufacturers of quality products.

Since 1914 our factory has been devoted exclusively to the manufacture of kitchen cabinets. In addition to our cabinet factory we operate our own sawmill. All of the lumber which goes into our cabinets is sawed in our mill and dried in our dry kilns. Thus we can be sure that all of the lumber we use is of the best grade and properly dried.

The line of cabinets, side-units and cupboards which we offer for built-in purposes was designed after we had made a careful and extensive study of present building tendencies. In developing this line we have endeavored to produce special kitchen units which are practical from all standpoints of convenience, size, and adaptability in combinations to meet varied space requirements in homes and apartments.

The following pages illustrate a few of the possible combinations. With kitchen cabinets ranging in width from 24 inches to 48 inches, side-units 15 inches wide, and our refrigerator, we are able to equip any wall space from 15 inches up to 103½ inches in width. Small variations are easily taken care of with fill-in strips as shown on page 10.

The dimension sheet on the last page is valuable in making up plans, and shows at a glance which Napanee units to use in filling a certain space. Remember that Napanee Dutch Kitchenets are scientifically designed kitchen cabinets and should in no way be compared with the ordinary built-in cupboard. They have been nationally advertised for many years and have a consumer appeal which assures you that the increased value of your property is several times greater than the actual cost of the equipment.

We have representatives in all of the principal cities and further information can be obtained from them, or direct from the factory.
HERE is the ideal combination which completely meets the requirements of the modern kitchen. Illustrated above is our Cabinet Model TX combined with Broom Closet BX, Dish Cupboard DX, Refrigerator RX, and Top Cupboards FR and No. 1466. Each piece is of Standard Nanance quality and construction.

Better Kitchen Equipment for Better Kitchens
A NEAT, compact combination built around a scientific kitchen cabinet, which will save countless steps. This type of combination can be furnished to fit any wall space from 54 inches up to 78 inches. The combination shown above consists of Cabinet LX with built-in breakfast table, Dish Cupboard DX, Broom Closet BX and Top Cupboard No. 1470.

Better Kitchen Equipment for Better Kitchens
A COMBINATION composed of Cabinet TX, Dish Cupboard DX, Refrigerator RX, and Top Cupboards FR and No. 1451. In each of these pieces will be found such famous Napanee features as All Hardwood Construction, Rust-proof Hardware, Gained-in Corner Joints and all panels of Three-ply Hardwood Veneer. Using various cabinets, this combination will fit any wall space from 64½ inches up to 88½ inches.

Better Kitchen Equipment for Better Kitchens
This combination, made up of Cabinet TX, Refrigerator RX, and Top Cupboards FR and No. 1436, furnishes an abundance of storage room where the wall space is limited. Cabinet and Top Cupboards are of standard Napanee Construction and quality. All shelves and corner joints are gained-in. The underbraced porcelain top is buckle-proof. Finished in triple-coated enamel inside and out.

Better Kitchen Equipment for Better Kitchens
The Latest Thing in Kitchen Cabinets—Found Only in Napanee

In equipping our kitchen cabinets with a built-in breakfast table we believe we have developed the most outstanding improvement produced in kitchen cabinets for many years. This feature is practical from all standpoints and is extremely valuable in the small kitchen where space is at a premium.

Women instantly appreciate the value of this added space in preparing for parties and large dinners. When used on our large Model PX the breakfast table provides ample space for four persons. This table is patented and will not be found on any other kitchen cabinet.

The breakfast table extends on heavy table sides and is strong and rigid. It is made of 5/8-inch hardwood lumber and when open it extends 24 inches beyond the edge of the porcelain top. When closed, the porcelain top extends as in all regular kitchen cabinets. This built-in breakfast table may be had on cabinets PX, LX, and TX.

The dimensions of the Model LX shown in the illustration are the same as given on page 8. The addition of the breakfast table does not change the dimensions of the cabinet. On a 40-inch cabinet the size of the breakfast table is 24 x 35 inches.
NAPANE cabinets have always been recognized as leaders in quality, construction and conveniences. Study carefully the ten Unseen Service Factors described on page fourteen. No other kitchen cabinet has all of these superior features.

A kitchen cabinet is a necessity in the modern home, and built-in cupboards should in no way be compared with scientific kitchen cabinets. A few exclusive Napanee features are: patented easy-fill flour bin; one-piece, three-ply, hardwood veneer backs; full boxed-in drawers; triple coated enamel inside and out; gained-in shelves and corner joints; and hardwood construction throughout. In

---

**Model PX**
- Width: 48 inches
- Height: 71½ inches
- Depth of Base: 21½ inches
- Depth of Porcelain Top: 28½ to 34½ inches
- Depth of Cabinet Top: 12 inches

*All units finished in either white or grey enamel, or one coat of flat undercoat.*

---

**Model LX**
- Width: 40 inches
- Height: 71½ inches
- Depth of Base: 21½ inches
- Depth of Porcelain Top: 25½ to 34½ inches
- Depth of Cabinet Top: 12 inches

*All units finished in either white or grey enamel, or one coat of flat undercoat.*
addition such conveniences as cutlery drawers extending with porcelain top; sliding tray in base; huckle-proof porcelain top, and drawers which cannot bind, make the Napanee a leader.

All cabinets are finished in the best grade of enamel obtainable and are carefully inspected before leaving the factory. Notice the complete range of sizes—starting with Model WX, 24 inches wide; Model TX, 36 inches wide; Models KX and LX, 40 inches wide, and Model PX, 48 inches wide. A size to meet all conditions. Each cabinet comes equipped as shown and you will notice that all of them, including the smallest, are complete in conveniences.

**Model KX**
- Width: 40 inches
- Height: 71 1/2 inches
- Depth of Base: 21 inches
- Depth of Porcelain Top: 25 1/4 to 34 1/2 inches
- Depth of Cabinet Top: 12 inches

All units finished in either white or grey enamel, or one coat of flat undercoat.

**Model TX**
- Width: 36 inches
- Height: 71 1/2 inches
- Depth of Base: 21 inches
- Depth of Porcelain Top: 25 3/4 to 34 1/2 inches
- Depth of Cabinet Top: 12 inches

All units finished in either white or grey enamel, or one coat of flat undercoat.
Napanee Space Adjusters

Very often it happens that the space available cannot be exactly filled with the combination desired. Variations of this kind can be easily taken care of with fill-in strips as shown in the illustration below. This makes it possible to fit any size space with standard Napanee units.

Better Kitchen Equipment for Better Kitchens
MODEL BX Broom Closet is designed to match the cabinets and is of standard Napance Construction. It comes equipped with one shelf and a complete set of hooks and broom-holders.

MODEL DX Dish Cupboard is identical with Model BX in size and construction, but is equipped with five removable shelves. Both Models BX and DX can be had with the door opening from either the right or left side.

MODEL BX will usually be used for storing vacuum cleaner, brooms, mops and other cleaning utensils. Model DX provides plenty of space for dishes and food products.
THE refrigerator used in our combinations is made by one of the oldest and best known refrigerator manufacturers. Our experience has shown us that the size which we have adopted is the most practical for general use and that it works unusually well in combinations to meet varied space requirements. Although we show only one size, we can furnish other sizes where necessary.

Our refrigerator has an ice capacity of 100 pounds and the ice chamber is large enough to accommodate the use of any one of several well known makes of electrical refrigeration units. We furnish refrigerator Top Cupboards in three different sizes.

---

**Refrigerator RX, Top Cupboard ER.**
- Width: 23 3/4 inches
- Height Refrigerator: 46 inches
- Height Top Cupboard: 23 1/2 inches
- Total Height: 71 1/4 inches
- Depth Refrigerator: 18 inches
- Depth Top Cupboard: 12 inches

**Refrigerator RX, Top Cupboard FR.**
- Width: 23 3/4 inches
- Height Refrigerator: 46 inches
- Height Top Cupboard: 30 1/2 inches
- Total Height: 88 3/8 inches
- Depth Refrigerator: 18 inches
- Depth Top Cupboard: 12 inches

**Refrigerator RX, Top Cupboard GR.**
- Width: 23 3/4 inches
- Height Refrigerator: 46 inches
- Height Top Cupboard: 63 1/4 inches
- Total Height: 90 1/2 inches
- Depth Refrigerator: 18 inches
- Depth Top Cupboard: 12 inches

All units finished in either white or gray enamel or one coat of flat undercoat.

---

Better Kitchen Equipment for Better Kitchens
We manufacture Top Cupboards in two heights, 14 inches and 28 inches. In designating the various sizes, the first two numbers govern the height and the last two the length as follows: Top Cupboard No. 1466 is 14 inches high and 66 inches long. All Top Cupboards are 12 inches in depth. Below is a complete list of the various lengths and the combinations in which they are used.

No. 1463 Used over either one of Side Units DX and BX.
No. 2863
No. 1464 Used over Cabinet WX alone.
No. 2864
No. 1465 Used over two Side Units.
No. 2865
No. 1466 Used over Cabinet TX alone.
No. 2866
No. 1467 Used over Cabinet WX with one Side Unit.
No. 2867
No. 1468 Used over Cabinets LX and XX alone.
No. 2868
No. 1469 Used over Cabinet PX alone.
No. 2869
No. 1470 Used over Cabinet TX with one Side Unit.
No. 2870
No. 1471 Used over Cabinet WX with two Side Units.
No. 2871
No. 1472 Used over Cabinet LX or XX with one Side Unit.
No. 2872
No. 1473 Used over Cabinet PX and one Side Unit.
No. 2873
No. 1474 Used over Cabinet TX with two Side Units.
No. 2874
No. 1475 Used over Cabinet LX or XX with two Side Units.
No. 2875
No. 1476 Used over Cabinet PX with two Side Units.
No. 2876

Better Kitchen Equipment for Better Kitchens
One-piece Laminated Back of three-ply hardwood veneer. Dust-proof and mouse-proof.

2. Gained-in shelf construction. All shelves are gained-in, nailed and glued.

3. Gained-in corner joints. They are also set in hot glue and nailed.

4. All Hardwood Construction. Only the best grade of kiln-dried, hardwood lumber used.

5. Triple-Coated Enamel Inside and Outside. Best grade obtainable. Will not check or peel.


7. Fill-in strip in back between cupboard and base. This makes a solid back from top to bottom.

8. Under-braced, buckle-proof porcelain top. Top is tightly stretched and stays firm-flat.

9. Full boxed-in drawers. All partitions are gained into place. Drawers cannot come apart.


Unseen Service Factors of Napanee Dutch Kitchenets

WHAT makes a kitchen cabinet? Is it the equipment, the features and conveniences of the cabinet? Or is it the quality that goes into it—the materials and methods of construction that make the cabinet stand up?

We believe it is the latter and a careful study of the Ten Unseen Service Factors described at the left will convince you that Napanee Dutch Kitchenets are truly “Built Like Fine Furniture.” All of these features of construction are necessary in high-grade cabinet work and several of them are to be found only in the Napanee.

It is because of the unusually high grade of materials and the careful construction that Napanee Cabinets serve their owners year after year without developing those faults so common in kitchen cabinets, such as: doors that warp and sag; drawers that bind, and come apart; loose joints; backs that shrink and crack; and rusty hardware.

Napanee Side Units and Top Cupboards are made of the same quality materials and have the same construction features found in Napanee Dutch Kitchenets. They, too, will give years of satisfactory service.

In addition to the superior quality and construction of Napanee merchandise, Napanee cabinets also possess all the necessary conveniences of the modern kitchen cabinet, and we are confident that after you have inspected our merchandise you will agree with us that the Napanee Line is the leading line of modern kitchen equipment.

Better Kitchen Equipment for Better Kitchens
### Dimension Sheet—Napanee Special Unit System

#### WITHOUT REFRIGERATOR

<table>
<thead>
<tr>
<th>Width</th>
<th>Cabinet</th>
<th>Side Unit</th>
<th>Top Cupboard Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>15 in.</td>
<td>WX</td>
<td>DX or BX</td>
<td>1415 or 2815</td>
</tr>
<tr>
<td>24 in.</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>1424 or 2824</td>
</tr>
<tr>
<td>30 in.</td>
<td>WX</td>
<td>DX or BX</td>
<td>1430 or 2830</td>
</tr>
<tr>
<td>36 in.</td>
<td>WX</td>
<td>DX or BX</td>
<td>1436 or 2836</td>
</tr>
<tr>
<td>40 in.</td>
<td>WX or KX</td>
<td>DX or BX</td>
<td>1440 or 2840</td>
</tr>
<tr>
<td>48 in.</td>
<td>WX</td>
<td>DX or BX</td>
<td>1448 or 2848</td>
</tr>
<tr>
<td>54 in.</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>1454 or 2854</td>
</tr>
<tr>
<td>55 in.</td>
<td>WX or KX</td>
<td>DX or BX</td>
<td>1455 or 2855</td>
</tr>
<tr>
<td>68 in.</td>
<td>WX or KX</td>
<td>DX or BX</td>
<td>1463 or 2863</td>
</tr>
<tr>
<td>66 in.</td>
<td>WX or KX</td>
<td>Any two—DX or BX</td>
<td>1466 or 2866</td>
</tr>
<tr>
<td>70 in.</td>
<td>WX or KX</td>
<td>Any two—DX or BX</td>
<td>1470 or 2870</td>
</tr>
<tr>
<td>72 in.</td>
<td>WX or KX</td>
<td>Any two—DX or BX</td>
<td>1478 or 2878</td>
</tr>
</tbody>
</table>

#### INCLUDING REFRIGERATOR

<table>
<thead>
<tr>
<th>Width</th>
<th>Refrigerator</th>
<th>Cabinet</th>
<th>Side Unit</th>
<th>Refrigerator Top</th>
<th>Top Cupboard Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>25½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1415 or 2815</td>
</tr>
<tr>
<td>40½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1424 or 2824</td>
</tr>
<tr>
<td>49½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1430 or 2830</td>
</tr>
<tr>
<td>55½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1436 or 2836</td>
</tr>
<tr>
<td>61½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1440 or 2840</td>
</tr>
<tr>
<td>66½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1448 or 2848</td>
</tr>
<tr>
<td>73½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1451 or 2851</td>
</tr>
<tr>
<td>76½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1455 or 2855</td>
</tr>
<tr>
<td>79½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1463 or 2863</td>
</tr>
<tr>
<td>80½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1466 or 2866</td>
</tr>
<tr>
<td>88½ in.</td>
<td>RX</td>
<td>WX</td>
<td>DX or BX</td>
<td>FR</td>
<td>1470 or 2870</td>
</tr>
<tr>
<td>91½ in.</td>
<td>RX</td>
<td>WX</td>
<td>Any two—DX or BX</td>
<td>FR</td>
<td>1478 or 2878</td>
</tr>
</tbody>
</table>

When the combination desired does not exactly fill the available space this can be easily adjusted with the fill-in strips described on page ten. When complete units are ordered all necessary fill-in strips are included.

In designating Top Cupboards the first two numbers are the height and the last two are the length, as: No. 1466 is a Cupboard 14 inches high and 66 inches long. All Top Cupboards are 12 inches deep.


In schedule including refrigerator, the refrigerator Top Cupboard FR makes the height 85½ inches. For Cabinet height use Top Cupboard ER. For 99½-inch height, use Top Cupboard GR.